

Date: Friday, 01/08/2008 2:37:19 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 40878 - 1
 Estimate Number : 13328
 P.O. Number :
 This Issue : 01/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 31/07/2008 Type : SMALL / MED FAB
 Previous Run : 40660
 Written By :
 Checked & Approved By : Julie Lecocq
 Comment : Est Rev.A 08-05-19 new issue DD verified by:ec
 Est Rev.B 08-07-18 revB as per dwg DD verified by:EC

Drawing Name : SEAT SUPPORT ASSEMBLY, LH
 Part Number : D3784043
 Drawing Number : D3784 REVB
 Project Number :
 Drawing Revision : B
 Material :
 Due Date : 08/08/2008

Qty: 12 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0 D3763043 End Fitting Assembly, LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 End Fitting Assembly, LH
 batch: 40960

sc 08/08/18

3.0 D37701 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Tube
 batch: B40713

mf

4.0 D37703 Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Tube
 batch: 40714

mf

5.0 D3763041 End Fitting Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)
 End Fitting Assembly
 batch: B40684-2

mf 08-08-18

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY, LH

Job Number: 40878

Part Number: D3784043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch: m105793

(or NAS1149Do332J) batch: _____

mf

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

batch: m108764

mf

8.0

AN52510R20

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Screw

batch: m108559

mf 08-08-18

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up****

****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT****

JB 08/08/18

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-08-18 (2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: GA

mf 08-08-19

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/20

mf 08-08-19

Job Completion



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN980JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

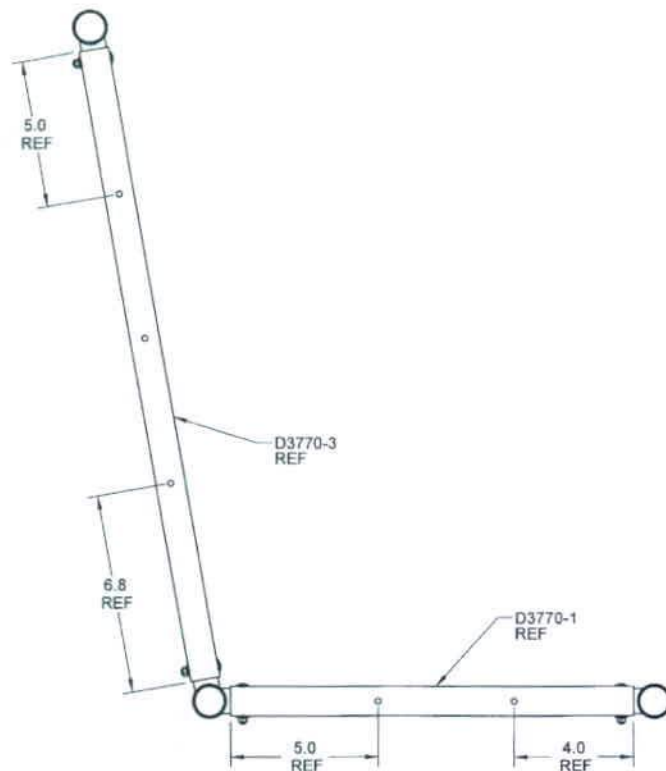
D3784-043 SEAT SUPPORT ASSY, LH

NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	HS	D3784	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	SEAT SUPPORT ASSEMBLY	NTS
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D3784-043 SEAT SUPPORT ASSY, LH

40878

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.		D3784	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SEAT SUPPORT ASSEMBLY	NTS
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